

Hollow bars

- ♦ according to EN 10216-5 (PED 2014/68/EU)
- ♦ available in grade 1.4301/1.4307 (304/304L) ex stock or maximum in two weeks' time
- ♦ available in grade 1.4404 (316L) i 1.4571 (316Ti) in two weeks' time
- ♦ other sizes and grades available upon request in two weeks' time or from production (3-6 month)

Tolerances:

- ♦ outside diameter: +2% / -0%
- ♦ inside diameter: to 50 mm : +0 / -1 mm, above 50 mm: +0 / -2%

Quantity tolerance: +/- 15%

Notice!
Our production offer:



grinding and mirror
polishing of tubes



welding



laser cutting 3D

The weight of steel hollow bars and their availability are indicated in the table below:

∅ outside / ∅ inside	∅ outside x wall thickness	weight (kg/mb)	1.4301 / 1.4307 (304 / 304L)	1.4404 (316L)	1.4571 (316Ti)
32 / 16	32 x 8.0	4.80	□	□	□
32 / 20	32 x 6.0	3.90	□	□	□
36 / 20	36 x 8.0	5.61	□	□	□
36 / 25	36 x 5.5	4.20	□	□	□
36 / 26	36 x 5.0	3.88	□	□	□
40 / 20	40 x 10.0	7.51	□	□	□
40 / 25	40 x 7.5	6.10	□	□	□
40 / 28	40 x 6.0	5.11	□	□	□
45 / 20	45 x 12.5	10.17	□	□	□
45 / 28	45 x 8.5	7.76	□	□	□
45 / 32	45 x 6.5	6.26	■	□	□
50 / 25	50 x 12.5	11.73	□	□	□
50 / 32	50 x 9.0	9.23	■	□	□
50 / 36	50 x 7.0	7.53	□	□	□
56 / 28	56 x 14.0	14.72	□	□	□
56 / 36	56 x 10.0	11.51	■	□	□
56 / 40	56 x 8.0	9.61	□	□	□
63 / 32	63 x 15.5	18.43	□	□	□
63 / 36	63 x 13.5	16.72	□	□	□
63 / 40	63 x 11.5	14.82	■	□	□
63 / 45	63 x 9.0	12.16	□	□	□
63 / 50	63 x 6.5	9.19	■	□	□

■ - hollow bars available ex stock

□ - hollow bars available in 2 weeks' time

∅ outside / ∅ inside	∅ outside x wall thickness	weight (kg/mb)	1.4301 / 1.4307 (304 / 304L)	1.4404 (316L)	1.4571 (316Ti)
71 / 36	71 x 17.5	23.43	□	□	□
71 / 40	71 x 15.5	21.53	□	□	□
71 / 45	71 x 13.0	18.87	■	□	□
71 / 56	71 x 7.5	11.92	□	□	□
75 / 40	75 x 17.5	25.18	□	□	□
75 / 50	75 x 12.5	19.55	□	□	-
75 / 60	75 x 7.5	12.67	□	□	-
80 / 40	80 x 20.0	30.03	■	□	□
80 / 45	80 x 17.5	27.37	□	□	□
80 / 50	80 x 15.0	24.40	■	□	□
80 / 63	80 x 8.5	15.21	■	□	□
85 / 45	85 x 20.0	32.53	□	□	□
85 / 55	85 x 15.0	26.28	□	□	-
85 / 67	85 x 9.0	17.12	□	□	-
90 / 50	90 x 20.0	35.04	□	□	□
90 / 56	90 x 17.0	31.06	□	□	□
90 / 63	90 x 13.5	25.85	■	□	□
90 / 71	90 x 9.5	19.14	■	□	□
95 / 50	95 x 22.5	40.82	□	□	□
95 / 67	95 x 14.0	28.38	□	□	□
95 / 75	95 x 10.0	21.27	□	□	-
100 / 56	100 x 22.0	42.94	■	□	□
100 / 63	100 x 18.5	37.73	■	□	□
100 / 71	100 x 14.5	31.03	■	□	□
100 / 80	100 x 10.0	22.52	■	□	□
106 / 56	100 x 25.0	50.68	■	□	□
106 / 63	106 x 21.5	45.47	□	□	□
106 / 71	106 x 17.5	38.76	■	□	□
106 / 80	106 x 13.0	30.26	■	□	□
112 / 63	112 x 24.5	53.65	■	□	□
112 / 71	112 x 20.5	46.94	□	□	□
112 / 80	112 x 16.0	38.44	■	□	□
112 / 90	112 x 11.0	27.80	■	□	□
118 / 63	118 x 27.5	62.28	■	□	□
118 / 71	118 x 23.5	55.58	■	□	□
118 / 80	118 x 19.0	47.07	□	□	□
118 / 90	118 x 14.0	36.44	□	□	□
125 / 71	125 x 27.0	66.22	■	□	□
125 / 80	125 x 22.5	57.72	□	□	□
125 / 90	125 x 17.5	47.08	□	□	□
125 / 100	125 x 12.5	35.19	■	□	□
132 / 71	132 x 30.5	77.47	□	□	□
132 / 80	132 x 26.0	68.97	■	□	□
132 / 90	132 x 21.0	58.34	■	□	□
132 / 106	132 x 13.0	38.71	■	□	□
140 / 80	140 x 30.0	82.59	■	□	□

■ - hollow bars available ex stock

□ - hollow bars available in 2 weeks' time

∅ outside / ∅ inside	∅ outside x wall thickness	weight (kg/mb)	1.4301 / 1.4307 (304 / 304L)	1.4404 (316L)	1.4571 (316Ti)
140 / 90	140 x 25.0	71.95	■	□	□
140 / 100	140 x 20.0	60.06	■	□	□
140 / 106	140 x 17.0	52.33	□	□	-
140 / 112	140 x 14.0	44.15	■	□	□
150 / 80	150 x 35.0	100.73	■	□	□
150 / 95	150 x 27.5	84.31	□	□	□
150 / 106	150 x 22.0	70.47	■	□	□
150 / 125	150 x 12.5	43.01	■	□	□
160 / 90	160 x 35.0	109.49	□	□	-
160 / 112	160 x 24.0	81.68	■	□	□
160 / 122	160 x 19.0	67.04	□	□	□
160 / 132	160 x 14.0	51.15	■	□	□
170 / 100	170 x 35.0	118.25	□	□	-
170 / 106	170 x 32.0	110.51	□	□	□
170 / 118	170 x 26.0	93.70	□	□	□
170 / 130	170 x 20.0	75.08	□	□	□
170 / 140	170 x 15.0	58.18	□	□	□
180 / 100	180 x 40.0	140.14	□	□	-
180 / 125	180 x 27.5	104.95	□	□	□
180 / 140	180 x 20.0	80.08	□	□	-
180 / 150	180 x 15.0	61.94	■	□	□
190 / 132	190 x 29.0	116.85	□	□	□
190 / 140	190 x 25.0	103.23	□	□	□
190 / 150	190 x 20.0	85.09	□	□	□
190 / 160	190 x 15.0	65.69	■	□	□
200 / 140	200 x 30.0	127.63	■	□	□
200 / 150	200 x 25.0	109.49	□	□	-
200 / 160	200 x 20.0	90.09	□	□	□
200 / 170	200 x 15.0	69.45	□	□	-
212 / 130	212 x 41.0	175.46	□	□	□
212 / 150	212 x 31.0	140.42	■	□	-
212 / 170	212 x 21.0	100.38	■	□	□
224 / 140	224 x 42.0	191.30	□	□	-
224 / 180	224 x 22.0	111.21	■	□	-
236 / 150	236 x 43.0	207.69	□	□	-
236 / 190	236 x 23.0	122.60	□	□	-
250 / 200	250 x 25.0	140.77	■	□	-
275 / 200	275 x 37.5	222.89	□	□	-

■ - hollow bars available ex stock

□ - hollow bars available in 2 weeks' time